



Ready to
accelerate
into the
future?

Productive,
Adaptive,
Effective.

CYCLONE[®] **IKON**
by 



→ Yves Jongen
Founder of IBA

Hi, my name is IKE,
I am the soul of IBA's new Cyclone® IKON.

I am the culmination of 35 years of breakthrough innovation and technology that started in 1986 with the launch of the first IBA Cyclotron: the Cyclone® 30 designed by Yves Jongen.

Since then, the Cyclone® 30 family has earned IBA the position of world leader in high-energy cyclotrons with more than 30 installed units worldwide. A clear demonstration of high reliability and the validity of an efficient design.

Today, the new Cyclone® IKON takes IBA's technology to the next level. With a 13 to 30 MeV energy range, but still light and compact, yet exceptionally powerful (up to 1500µA of extracted proton beam), Furthermore, I am designed to accelerate everything: your versatility, your productivity, your business longevity ... and your profits.

I am packed in a one-stop shop solution, with complete radioisotope production packages and comprehensive integrated services for the setup of your radiopharmacy. Moreover, premium customer services will keep you running with outstanding uptime for the many years to come.

IKE

CYCLONE® IKON

High safety standards

Clean vacuum

Powerful & compact design

High efficiency beam lines

Large range of target solutions

Proven IBA RF technology

State-of-the-art external ion source

Large proton energy span

WATCH PRESENTATION VIDEO



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3



Versatility

Unprecedented flexibility for a new world of possibilities

More doesn't always mean better. This is particularly true when producing radioisotopes. This is why Cyclone® IKON offers a large proton energy range from 13 to 30 MeV.

Injecting a pure and safe radiopharmaceutical is crucial. The optimization of the reaction energy is a key-factor in ensuring this is the case.

Some very promising radioisotopes are actually produced at energies of 13MeV to avoid the coproduction of other isotopic impurities and therefore ensure the highest purity of the end-product. This level of energy is ideal for the production of Copper-64 and Zirconium-89.

On the other hand, the production of Germanium-68 (used for the production of Ge/Ga generators) and other SPECT isotopes (such as Iodine-123, Indium-111, Thallium-201) are typically produced around 30MeV.

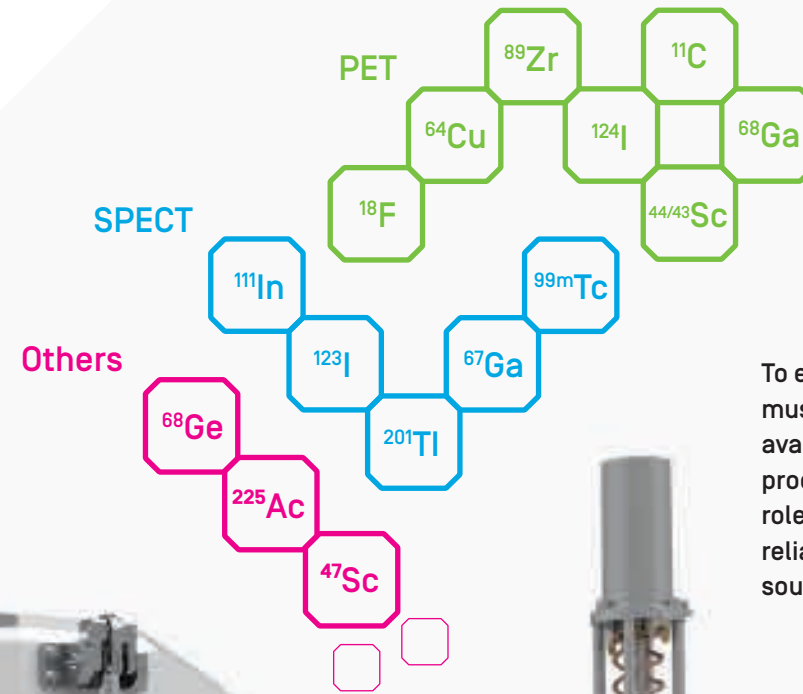
It was therefore crucial for the Cyclone® IKON to offer a large energy span [13 to 30MeV] with full current capacity to enable the large-scale and high-purity production of emerging PET, SPECT and generator isotopes.

13
30

Making novel isotopes available

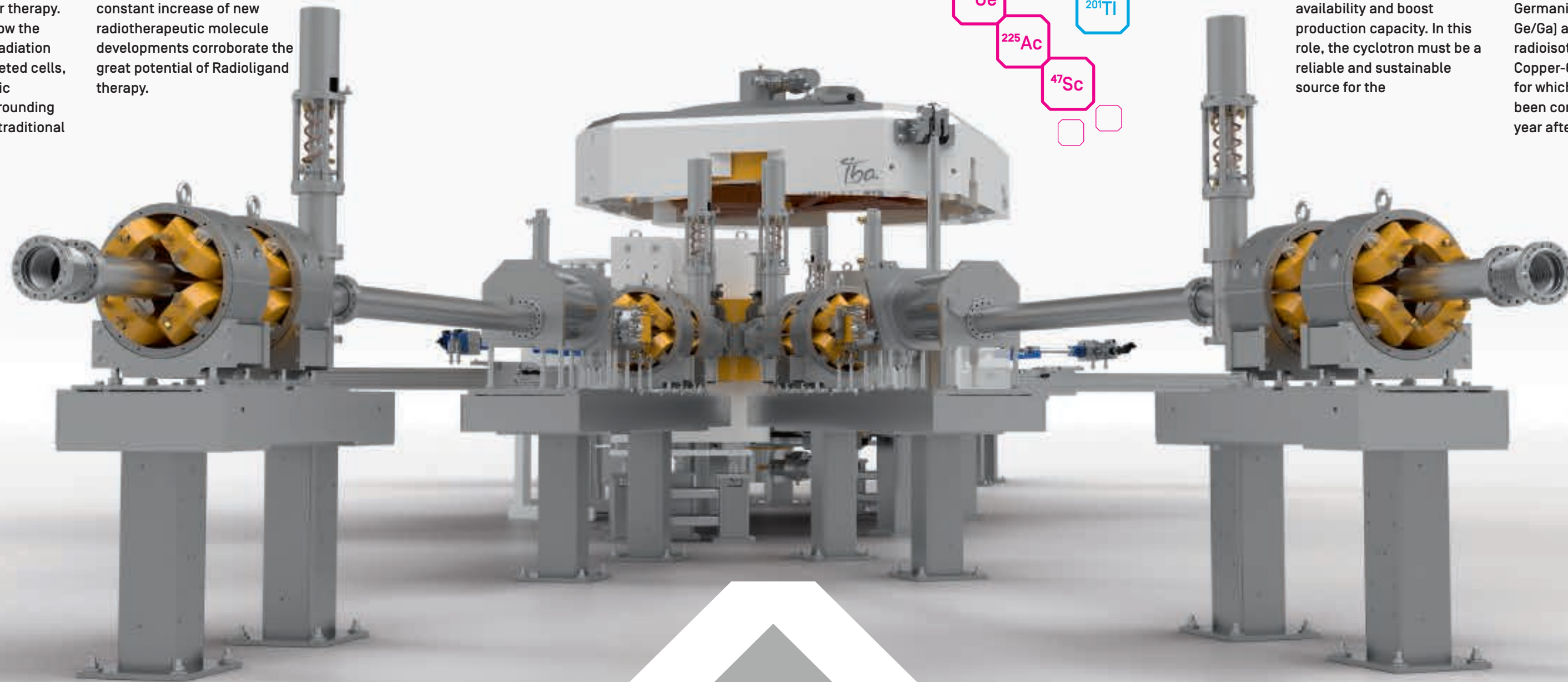
Today, Nuclear Medicine is emerging as a relevant modality for cancer therapy. **THERANOSTICS** allow the administration of radiation directly to the targeted cells, with much less toxic side-effects to surrounding healthy cells than traditional

modalities. The growing numbers of clinical trials and constant increase of new radiotherapeutic molecule developments corroborate the great potential of Radioligand therapy.

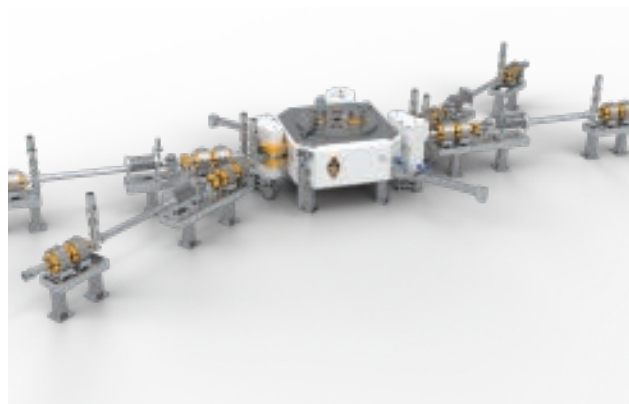


To enable this revolution, we must unlock novel isotopes availability and boost production capacity. In this role, the cyclotron must be a reliable and sustainable source for the

radiopharmaceutical industry, particularly for Germanium-68/Gallium-68 (or Ge/Ga) and other radioisotopes such as Copper-64, Zirconium-89, ... for which the demand has been consistently growing year after year.



Compact Design

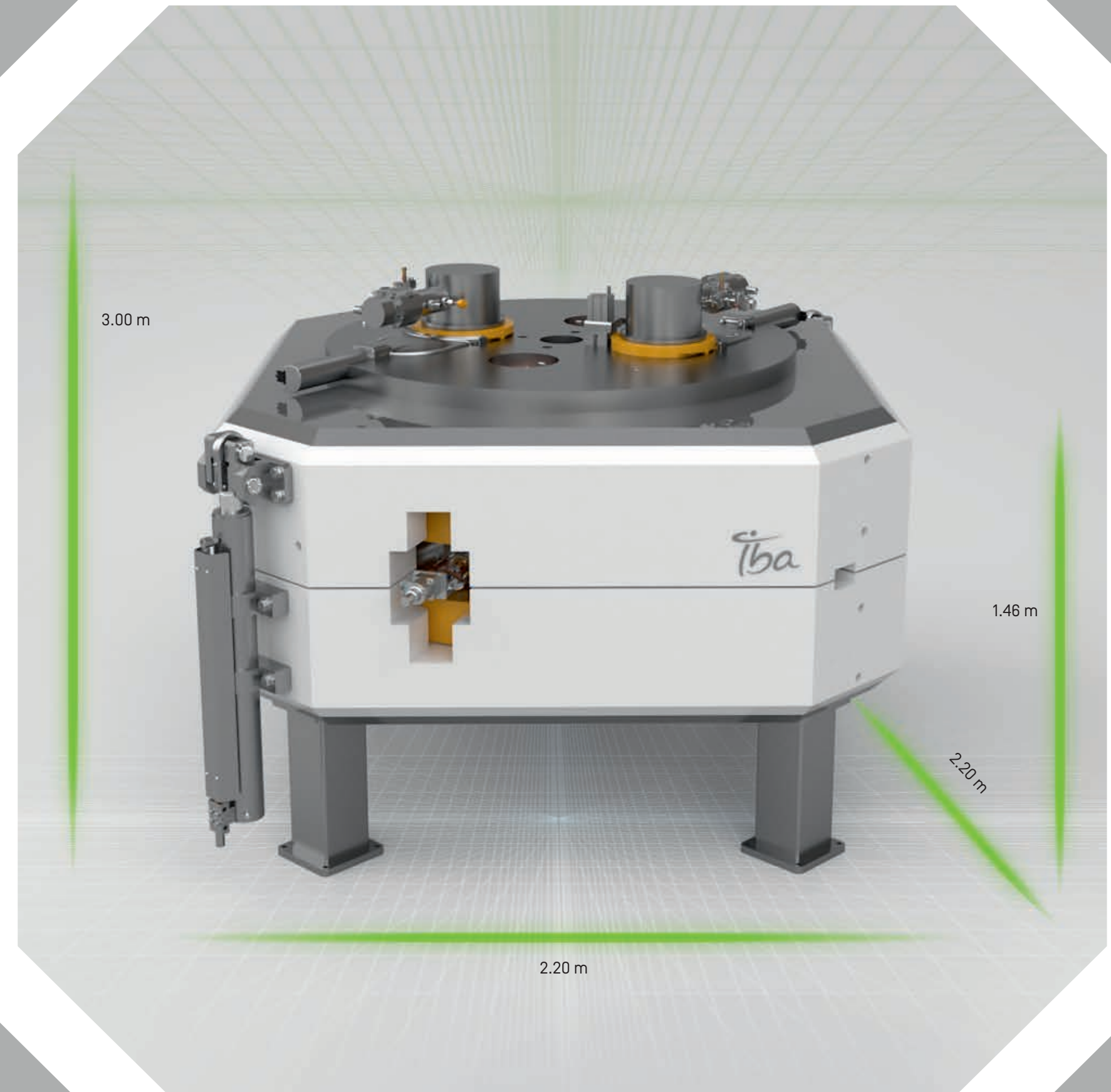


Less is more

Space is precious.
Our team of engineers have managed to limit the size of the Cyclone® IKON while keeping a high level of performance and reliability. The modular beam line options now allows users to design their radiopharmacy according to their own needs and requirements.

With its compact design, IBA's Cyclone® IKON makes it possible to significantly reduce the size of the vault. This represents substantial savings in terms of the initial investment for the building. Its flexible design also enables both long-beam lines for separated target vaults and compact short beams.

Light & compact, the Cyclone® IKON makes no compromise on power with up to 1500µA extracted beam current.



IBA REVOLUTIONIZED OUR WORK

"IBA is a trusted partner for a long time now. We've selected IBA for its world-recognized expertise and because the new Cyclotron is outstanding with its highest level of reliability."

Renaud Dehareng
CEO
Curium Pharma



Integrated Solution

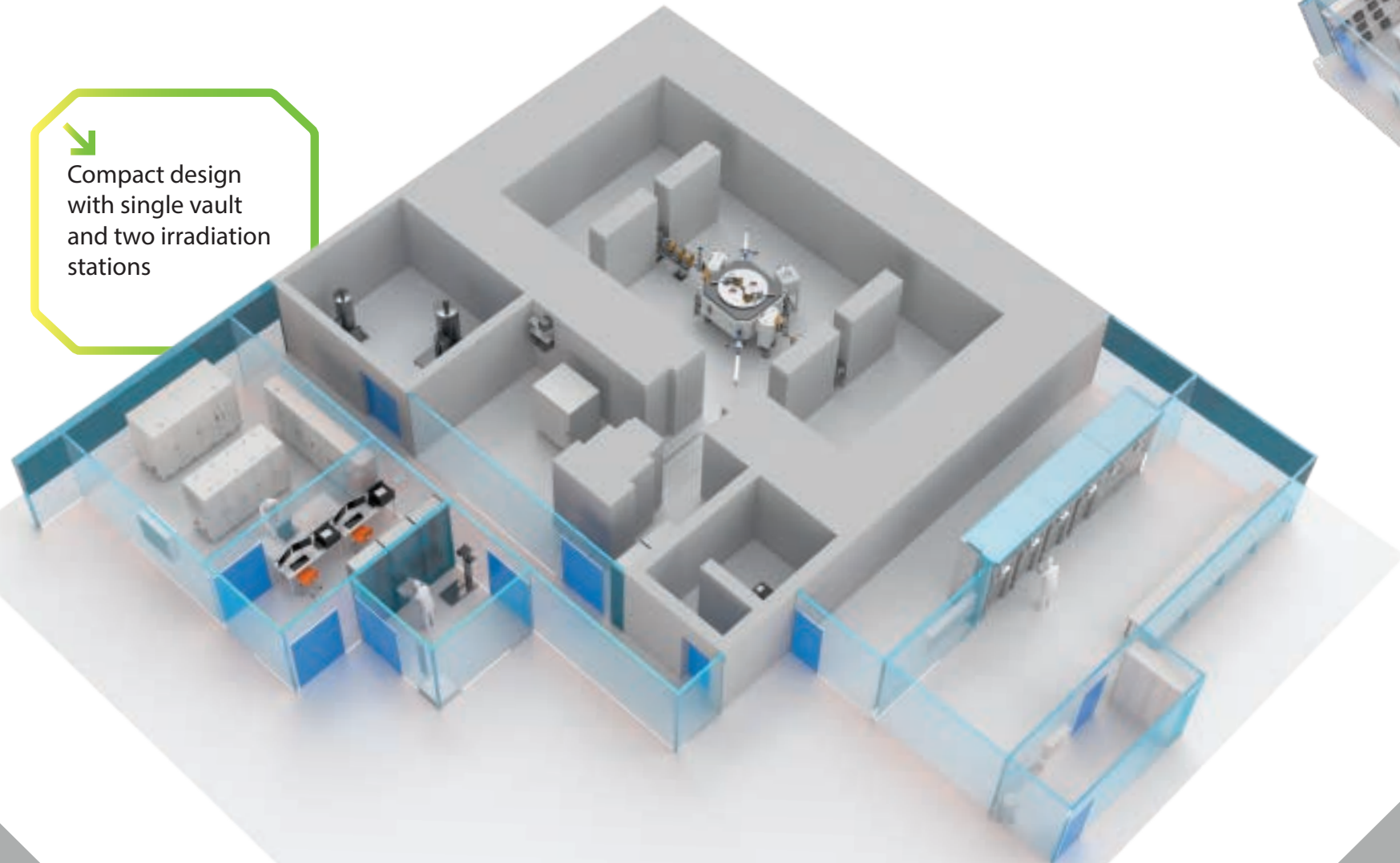
Acquiring a cyclotron is only the first step in a complex process.

Multiple procedures and sophisticated equipment must be integrated into a cost effective and high-performance solution.

IBA's experienced team of experts in equipment and radiopharmacy provides the best support to create your fully compliant GMP facility.

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↓
Compact design with single vault and two irradiation stations



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↓
Extended design with four target vaults for multiple isotope production



From project to reality

The IBA IntegraLab® team of experts will support you during every step of the setting up of your tailor-made radiopharmacy.

Trust our experts to advise you on the most compact to the most extended layout, from project definition to routine operation.

Integrated Solution

A comprehensive range of solutions for PET and SPECT isotope production

All the benefits of an integrated solution

We know how important it is to provide integrated solutions. That's why IBA offers complete production solutions, from the target irradiation system to the purified end-product. This enables IBA users to have full control of their production process and to always know who to turn to for support.

Tomorrow's radiopharmaceuticals will not be the same as today's. That's why IBA provides continuous support over the entire lifetime of your project.

We'll help you expand your skills and applications, boost your uptime and maximize the return on your investment with all the latest innovations, services and training. In addition, the system is designed so that future upgrades can be easily implemented to keep your Cyclone® IKON state-of-the-art.

With the Cyclone® IKON, you will be making an attractive investment in the future growth and profitability of your activities.

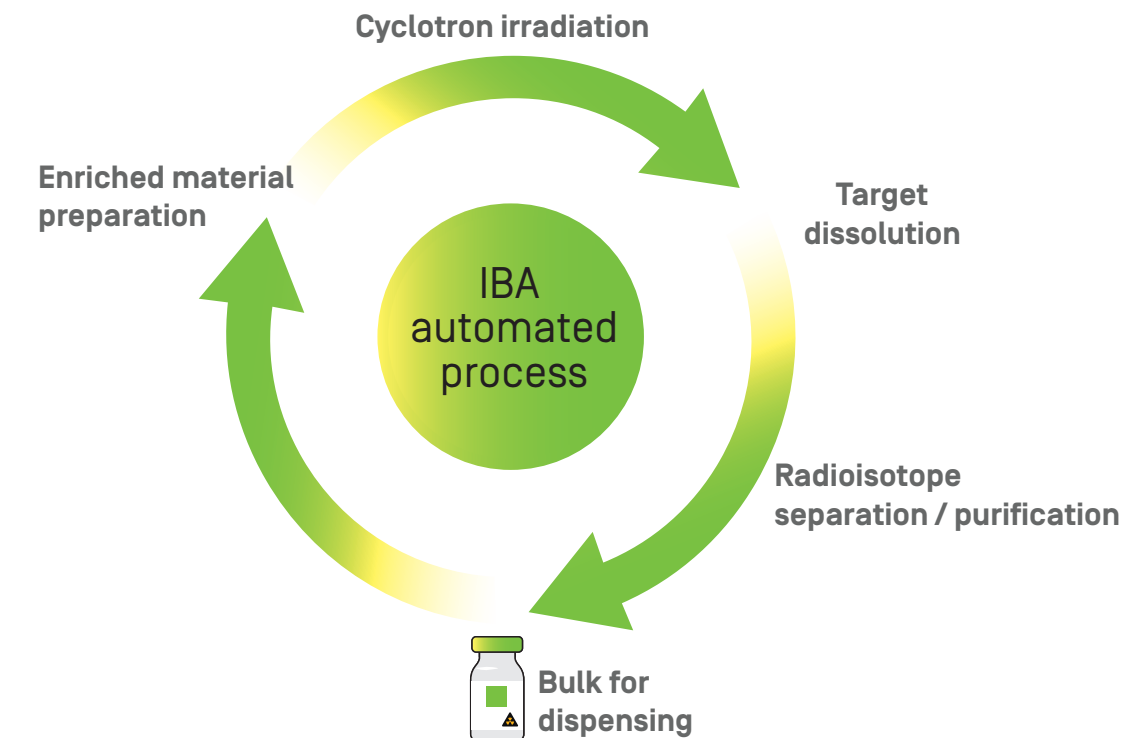
“We selected IBA because of the reliability of its equipment. It has the most compact and efficient high energy cyclotron on the market.”

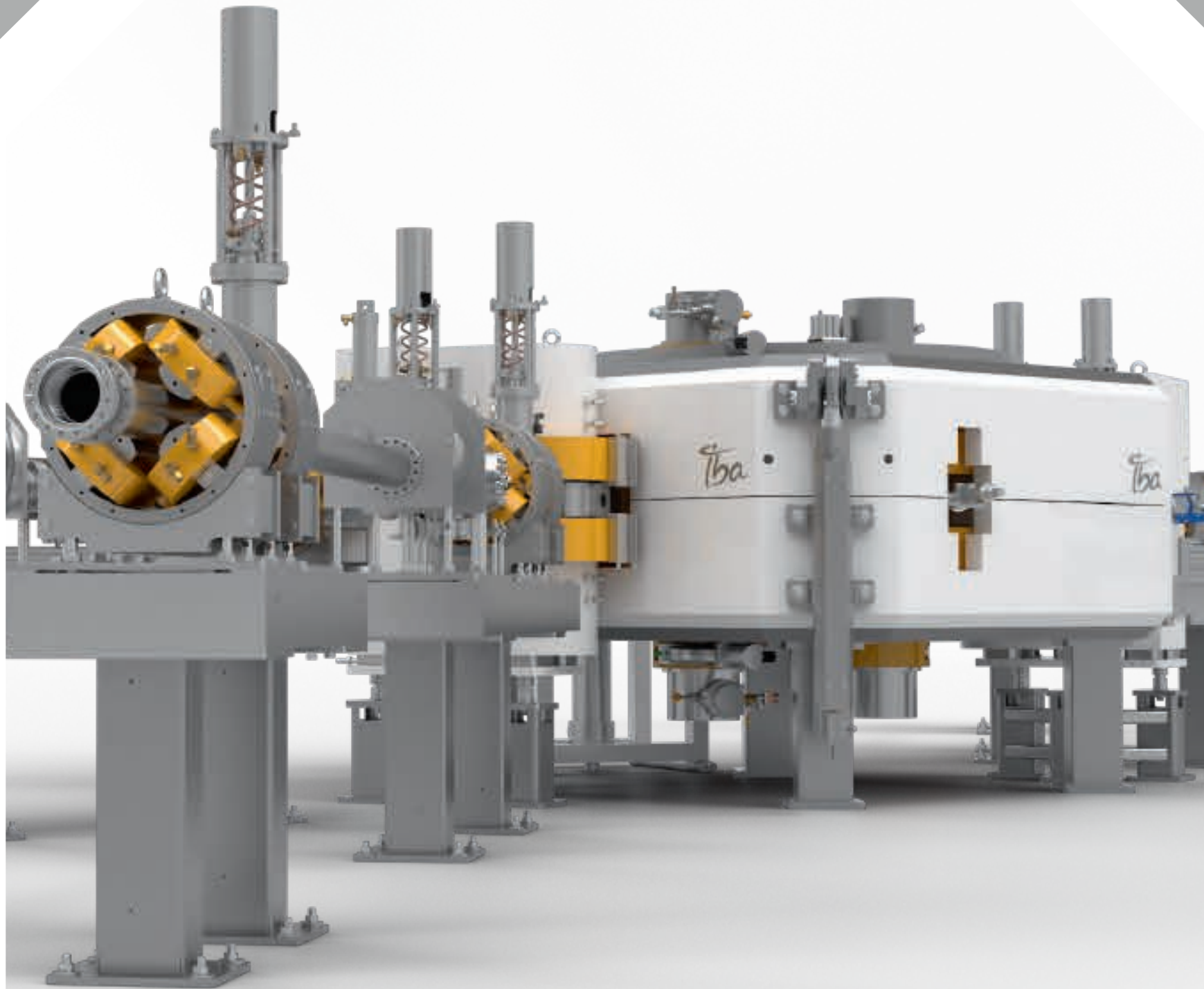
Erich Kollegger
CEO, Institute of radio-elements
Belgium



Radiopharmaceuticals production solutions

RADIOISOTOPE	CHEMISTRY MODULE	MOLECULES PRODUCED
¹⁸ F	Synthera®	[¹⁸ F]FDG, [¹⁸ F]FPSMA, [¹⁸ F]FET, [¹⁸ F]FCH, [¹⁸ F]NaF, [¹⁸ F]FMISO, [¹⁸ F]FLT and others...
¹²³ I	Pinctada® Iodine	[¹²³ I]NaI
¹²⁴ I	Highmor	[¹²⁴ I]NaI
⁶⁴ Cu	Pinctada® Metal	[⁶⁴ Cu]Cl ₂
⁸⁹ Zr	Pinctada® Metal	[⁸⁹ Zr][Zr(C ₂ O ₄) ⁴⁻
¹¹¹ In	Pinctada® Indium	[¹¹¹ In]InCl ₃
²⁰¹ Tl	Pinctada® Thallium	[²⁰¹ Tl]TlCl
⁶⁸ Ga	Synthera® platform	⁶⁸ Ga-DOTATATE, ⁶⁸ Ga-DOTANOC, ⁶⁸ Ga-PSMA
^{99m} Tc	Synthera® platform	[^{99m} Tc]NaTcO ₄
⁶⁸ Ge	Pinctada® Germanium	[⁶⁸ Ge]Cl ₄





Technical specifications

	Cyclone® IKON 500	Cyclone® IKON 1000	Cyclone® IKON 1500	
Beam	Particle	proton		
	Energy	13-30 MeV		
	Extracted maximum current	500 µA	1000 µA	1500 µA
	Target maximum current	400 µA	800 µA	1200 µA
Exit ports	Simultaneous extracted beam	2		
	Number of exits per side	3		
	Extraction	automated, stripper system		
	Number of beam lines	up to 4 (2 per side)		
	PET exit port (up to 18MeV)	1 per side		
	Beam line length	short (2m) or long (6m)		
	PET Target switching	optional 5-ports target switching magnet		
Magnet	Technology	resistive magnet		
	DC Power	17 kW		
RF	Technology	RF directly coupled to dees		
	Dee voltage	50 kV		
	Power final amplifier	60 kW	80 kW	100 kW
	Frequency	75 MHz (harmonic 4)		
Ion source	Type of source	external, multicusp		
	Vacuum	turbo pump		
	Injected current	up to 5 mA	up to 10 mA	up to 15 mA
Yoke size & weight	LxW	2.2m x 2.2m		
	H	1.46m (closed) ; 2.26m (open)		
	Weight	30 tons		
Vacuum	Technology	Cryopumps		
	Number of pumps	4		
	Operational vacuum	< 10 ⁻⁷ mbar		
Cyclotron vault	Minimum size (short beam lines)	6m x 11m (h=3m)		
	Minimum size (long beam lines)	6m x 8m (h=3m)		
Electrical power	Cyclotron only (beam on)	160 kW	180 kW	200 kW
	Cyclotron + 2 long beam lines (beam on)	190 kW	210 kW	230 kW
	Standby power (beam off)	~20 kW		
	Installed power	400V, 3-phases, 300 kVA		
HVAC	Cyclotron room	6 kW	7 kW	8 kW
	Power supply room	14 kW	17 kW	20 kW
Cooling	Inlet temperature	6-16°C		
	Heat load (beam ON with 2 beam line)	160 kW	180 kW	200 kW



Typical production yields

SPECT Isotopes

Isotope	Chemical Form	Target Reaction	Enriched Material	Energy on target (MeV)	Irradiation Time (h) typ.	Yield EOC ⁽¹⁾⁽²⁾ (Ci/100μA)
¹¹¹ In	[¹¹¹ In]InCl ₃	¹¹² Cd(p,2n) ¹¹¹ In	¹¹² Cd	30	9.5	4.5
²⁰¹ Tl	[²⁰¹ Tl]TlCl	²⁰³ Tl(p,3n) ²⁰¹ Pb → ²⁰¹ Tl	²⁰³ Tl	30	9.5	1.2
¹²³ I	[¹²³ I]NaI	¹²⁴ Xe(p,x) ¹²³ Cs ¹²³ Xe → ¹²³ I	¹²⁴ Xe	30	6	4 [EOB+6h]
^{99m} Tc	[^{99m} Tc]NaTcO ₄	¹⁰⁰ Mo(p,2n) ^{99m} Tc	¹⁰⁰ Mo	24	6	6.55

⁽⁴⁾ PET Isotopes

Isotope	Chemical Form	Target Reaction	Target Material	Target size	Energy on target (MeV)	Irradiation Time (min)	Recovered Activity EOB ⁽³⁾ or Yield			
¹¹ C	[¹¹ C]CO ₂	¹⁴ N(p,α) ¹¹ C	N ₂ + 1% O ₂		15	30	4000 mCi			
	[¹¹ C]CH ₄			N ₂ + 5 % H ₂	15	30	1000 mCi			
¹⁸ F	[¹⁸ F]F ⁻	¹⁸ O(p,n) ¹⁸ F	H ₂ ¹⁸ O	5	18	120	5000 mCi			
				8	18	120	8000 mCi			
				12	18	120	12000 mCi			
				16	18	120	16000 mCi			
⁶⁸ Ga	[⁶⁸ Ga]GaCl ₃	⁶⁸ Zn(p,n) ⁶⁸ Ga	⁶⁸ Zn		13	60	120 mCi			
⁶⁴ Cu	[⁶⁴ Cu]CuCl ₂	⁶⁴ Ni(p,n) ⁶⁴ Cu	⁶⁴ Ni		14	60-240	1.34-8.5 mCi/μAh ⁽⁴⁾			
				⁸⁹ Zr	Zr(C ₂ O ₄) ₂	⁸⁹ Y(p,n) ⁸⁹ Zr	⁸⁹ Y	13	60-600	0.34-1 mCi/μAh ⁽⁴⁾
				¹²⁴ I	[¹²⁴ I]NaI	¹²⁴ Te(p,n) ¹²⁴ I	¹²⁴ TeO ₂	14	60-600	0.5 mCi/μAh

Generator isotope

⁶⁸ Ge	GeCl ₂	Ga(p,2n) ⁶⁸ Ge	^{nat} Ga		30	2500-7200	0.02 mCi/μAh
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¹ Purity according to EU pharmacopoeia

² EOC: End of chemistry

³ EOB: End of beam

⁴ Depending on target material thickness. For ⁶⁴Cu : 0.073 mCi/μAh/mg of Ni-64

Note: Other radioisotopes can also be produced with the Cyclone IKON [⁸⁶Y, ⁶⁷Ga,...].



Life, Science.

ABOUT IBA (Ion Beam Applications S.A.)

IBA is a cancer diagnostics and treatment company and the worldwide technology leader in the field of proton therapy. The company's expertise lies in the development of next-generation proton therapy technologies and radiopharmaceuticals that provide oncology care providers with premium quality services and equipment, including IBA's leading fully-integrated IntegraLab® system.

ABOUT IBA RADIOPHARMA SOLUTIONS

Based on long-standing expertise, IBA RadioPharma Solutions supports hospitals and radiopharmaceutical distribution centers with their in-house radioisotope production by providing them with global solutions, from project design to the operation of their facility. In addition to high-quality technology production equipment, IBA has developed in-depth experience in setting up GMP radiopharmaceuticals production centers.

While all care has been taken to ensure that the information contained in this publication is correct, we accept no responsibility for any inaccuracy and reserve the right to modify this information. Technical specifications are based on standard operating conditions and may be subject to variations.



IBA

Chemin du Cyclotron, 3 | 1348 Louvain-la-Neuve, Belgium
T + 32 10 201 275 | F + 32 10 475 958
RadioPharmaSolutions@iba-group.com
iba-radiopharmasolutions.com/cyclone-ikon

